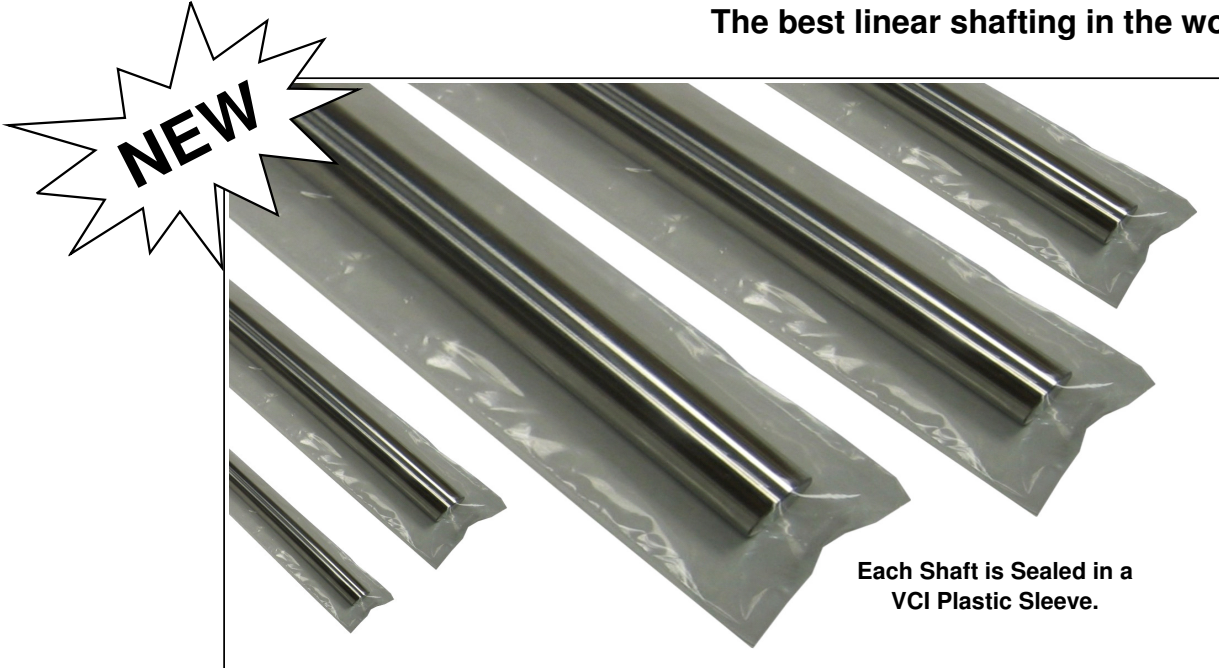




June 2008

READY SHAFTS

The best linear shafting in the world!



Each Shaft is Sealed in a VCI Plastic Sleeve.

60 Plus® and 440C Stainless READY SHAFTS

READY SHAFTS are in stock!
READY SHAFTS are ready for immediate shipment!

LEE LINEAR PRECISION SHAFTING PROVIDES

- + Longer Life
- + Precise Tolerances
- + Superb Accuracy
- + Superior Roundness
- + High Machinability
- + Clean Handling

Each LEE LINEAR® precision case hardened and ground **60 Plus® Ready Shaft™** is cut to length, chamfered, and precision polished to provide the best surface allowing linear bearings to achieve a maximum life so linear bearings will have a long travel life.

Tired of fumbling around with oiled shafts.

The new **READY SHAFT™** is individually packaged in VCI rust inhibitor plastic sleeves to prevent corrosion and for ease of handling.

Standard Specifications:

Shafts up to 1-1/4" are cut to +/-1/32" and to within 1/16" for 1-1/2". Except for 3/8" diameters and less, straightness is held to within .001" to .001" per foot cumulative and surface finish is maintained between 8 and 12 micro Inches (Ra). Ends are chamfered, except for 1/4" and 3/8" diameter where edges are broken.

Call Us Today!
800-221-0811



727 South Ave., Piscataway, NJ 08854
(Mailing: P.O. Box 365, Middlesex, NJ 08846)
Phone: 732-752-5200 Fax: 732-968-7080
Toll Free: 800-221-0811
www.leelinear.com leelinear@linearmotion.com

World Class Shafting from a World Class Manufacturer

60 Plus® C1060 STEEL



READY SHAFTS



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Part Number	Length in inches	Nominal Diameter	Tolerance Class B
60 Plus Solid Carbon Steel 'Ready Shaft' C1060 HRC60+			
RS 1/4 B 6	6	1/4	.2495/.2490
RS 1/4 B 12	12	1/4	.2495/.2490
RS 1/4 B 18	18	1/4	.2495/.2490
RS 1/4 B 24	24	1/4	.2495/.2490
RS 1/4 B 30	30	1/4	.2495/.2490
RS 1/4 B 36	36	1/4	.2495/.2490
RS 1/4 B 48	48	1/4	.2495/.2490
RS 1/4 B 60	60	1/4	.2495/.2490
RS 3/8 B 6	6	3/8	.3745/.3740
RS 3/8 B 12	12	3/8	.3745/.3740
RS 3/8 B 18	18	3/8	.3745/.3740
RS 3/8 B 24	24	3/8	.3745/.3740
RS 3/8 B 30	30	3/8	.3745/.3740
RS 3/8 B 36	36	3/8	.3745/.3740
RS 3/8 B 48	48	3/8	.3745/.3740
RS 3/8 B 60	60	3/8	.3745/.3740
RS 1/2 B 12	12	1/2	.4995/.4990
RS 1/2 B 18	18	1/2	.4995/.4990
RS 1/2 B 24	24	1/2	.4995/.4990
RS 1/2 B 30	30	1/2	.4995/.4990
RS 1/2 B 36	36	1/2	.4995/.4990
RS 1/2 B 42	42	1/2	.4995/.4990
RS 1/2 B 48	48	1/2	.4995/.4990
RS 1/2 B 54	54	1/2	.4995/.4990
RS 1/2 B 60	60	1/2	.4995/.4990
RS 5/8 B 12	12	5/8	.6245/.6240
RS 5/8 B 18	18	5/8	.6245/.6240
RS 5/8 B 24	24	5/8	.6245/.6240
RS 5/8 B 30	30	5/8	.6245/.6240
RS 5/8 B 36	36	5/8	.6245/.6240
RS 5/8 B 42	42	5/8	.6245/.6240
RS 5/8 B 48	48	5/8	.6245/.6240
RS 5/8 B 54	54	5/8	.6245/.6240
RS 5/8 B 60	60	5/8	.6245/.6240
RS 3/4 B 12	12	3/4	.7495/.7490
RS 3/4 B 18	18	3/4	.7495/.7490
RS 3/4 B 24	24	3/4	.7495/.7490
RS 3/4 B 30	30	3/4	.7495/.7490
RS 3/4 B 36	36	3/4	.7495/.7490
RS 3/4 B 42	42	3/4	.7495/.7490
RS 3/4 B 48	48	3/4	.7495/.7490
RS 3/4 B 54	54	3/4	.7495/.7490
RS 3/4 B 60	60	3/4	.7495/.7490
RS 3/4 B 66	66	3/4	.7495/.7490
RS 3/4 B 72	72	3/4	.7495/.7490
RS 1 B 18	18	1	.9995/.9990
RS 1 B 24	24	1	.9995/.9990
RS 1 B 30	30	1	.9995/.9990
RS 1 B 36	36	1	.9995/.9990
RS 1 B 42	42	1	.9995/.9990
RS 1 B 48	48	1	.9995/.9990



READY SHAFTS

Part Number	Length in inches	Nominal Diameter	Tolerance Class B
60 Plus Solid Carbon Steel 'Ready Shaft' C1060 HRC60+			
RS 1 B 54	54	1	.9995/.9990
RS 1 B 60	60	1	.9995/.9990
RS 1 B 66	66	1	.9995/.9990
RS 1 B 72	72	1	.9995/.9990
RS 1-1/4 B 18	18	1-1/4	1.2495/1.2490
RS 1-1/4 B 24	24	1-1/4	1.2495/1.2490
RS 1-1/4 B 30	30	1-1/4	1.2495/1.2490
RS 1-1/4 B 36	36	1-1/4	1.2495/1.2490
RS 1-1/4 B 42	42	1-1/4	1.2495/1.2490
RS 1-1/4 B 48	48	1-1/4	1.2495/1.2490
RS 1-1/4 B 54	54	1-1/4	1.2495/1.2490
RS 1-1/4 B 60	60	1-1/4	1.2495/1.2490
RS 1-1/4 B 72	72	1-1/4	1.2495/1.2490
RS 1-1/2 B 18	18	1-1/2	1.4994/1.4989
RS 1-1/2 B 24	24	1-1/2	1.4994/1.4989
RS 1-1/2 B 30	30	1-1/2	1.4994/1.4989
RS 1-1/2 B 36	36	1-1/2	1.4994/1.4989
RS 1-1/2 B 42	42	1-1/2	1.4994/1.4989
RS 1-1/2 B 48	48	1-1/2	1.4994/1.4989
RS 1-1/2 B 54	54	1-1/2	1.4994/1.4989
RS 1-1/2 B 60	60	1-1/2	1.4994/1.4989
RS 1-1/2 B 66	66	1-1/2	1.4994/1.4989
RS 1-1/2 B 72	72	1-1/2	1.4994/1.4989



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440C STAINLESS STEEL

Part Number	Length in inches	Nominal Diameter	Tolerance Class B
Solid Stainless Steel 'Ready Shaft' 440C HRC50+			
RSSS 1/4 B 06	6	1/4	.2495/.2490
RSSS 1/4 B 12	12	1/4	.2495/.2490
RSSS 1/4 B 18	18	1/4	.2495/.2490
RSSS 1/4 B 24	24	1/4	.2495/.2490
RSSS 1/4 B 30	30	1/4	.2495/.2490
RSSS 1/4 B 36	36	1/4	.2495/.2490
RSSS 1/4 B 48	48	1/4	.2495/.2490
RSSS 1/4 B 60	60	1/4	.2495/.2490
RSSS 3/8 B 6	6	3/8	.3745/.3740
RSSS 3/8 B 12	12	3/8	.3745/.3740
RSSS 3/8 B 18	18	3/8	.3745/.3740
RSSS 3/8 B 24	24	3/8	.3745/.3740
RSSS 3/8 B 30	30	3/8	.3745/.3740
RSSS 3/8 B 36	36	3/8	.3745/.3740
RSSS 3/8 B 48	48	3/8	.3745/.3740
RSSS 3/8 B 60	60	3/8	.3745/.3740
RSSS 1/2 B 12	12	1/2	.4995/.4990
RSSS 1/2 B 18	18	1/2	.4995/.4990
RSSS 1/2 B 24	24	1/2	.4995/.4990
RSSS 1/2 B 30	30	1/2	.4995/.4990
RSSS 1/2 B 36	36	1/2	.4995/.4990
RSSS 1/2 B 42	42	1/2	.4995/.4990

Manufactured in the USA



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Part Number	Length in inches	Nominal Diameter	Tolerance Class B
Solid Stainless Steel 'Ready Shaft' 440C HRC50+			
RSSS 1/2 B 48	48	1/2	.4995/.4990
RSSS 1/2 B 54	54	1/2	.4995/.4990
RSSS 1/2 B 60	60	1/2	.4995/.4990
RSSS 5/8 B 12	12	5/8	.6245/.6240
RSSS 5/8 B 18	18	5/8	.6245/.6240
RSSS 5/8 B 24	24	5/8	.6245/.6240
RSSS 5/8 B 30	30	5/8	.6245/.6240
RSSS 5/8 B 36	36	5/8	.6245/.6240
RSSS 5/8 B 42	42	5/8	.6245/.6240
RSSS 5/8 B 48	48	5/8	.6245/.6240
RSSS 5/8 B 54	54	5/8	.6245/.6240
RSSS 5/8 B 60	60	5/8	.6245/.6240
RSSS 3/4 B 12	12	3/4	.7495/.7490
RSSS 3/4 B 18	18	3/4	.7495/.7490
RSSS 3/4 B 24	24	3/4	.7495/.7490
RSSS 3/4 B 30	30	3/4	.7495/.7490
RSSS 3/4 B 36	36	3/4	.7495/.7490
RSSS 3/4 B 42	42	3/4	.7495/.7490
RSSS 3/4 B 48	48	3/4	.7495/.7490
RSSS 3/4 B 54	54	3/4	.7495/.7490
RSSS 3/4 B 60	60	3/4	.7495/.7490
RSSS 3/4 B 66	66	3/4	.7495/.7490
RSSS 3/4 B 72	72	3/4	.7495/.7490
RSSS 1 B 18	18	1	.9995/.9990
RSSS 1 B 24	24	1	.9995/.9990
RSSS 1 B 30	30	1	.9995/.9990
RSSS 1 B 36	36	1	.9995/.9990
RSSS 1 B 42	42	1	.9995/.9990
RSSS 1 B 48	48	1	.9995/.9990
RSSS 1 B 54	54	1	.9995/.9990
RSSS 1 B 60	60	1	.9995/.9990
RSSS 1 B 66	66	1	.9995/.9990
RSSS 1 B 72	72	1	.9995/.9990
RSSS 1 1/4 B 18	18	1-1/4	1.2495/1.2490
RSSS 1 1/4 B 24	24	1-1/4	1.2495/1.2490
RSSS 1 1/4 B 30	30	1-1/4	1.2495/1.2490
RSSS 1 1/4 B 36	36	1-1/4	1.2495/1.2490
RSSS 1 1/4 B 42	42	1-1/4	1.2495/1.2490
RSSS 1 1/4 B 48	48	1-1/4	1.2495/1.2490
RSSS 1 1/4 B 54	54	1-1/4	1.2495/1.2490
RSSS 1 1/4 B 60	60	1-1/4	1.2495/1.2490
RSSS 1 1/4 B 72	72	1-1/4	1.2495/1.2490
RSSS 1 1/2 B 18	18	1-1/2	1.4994/1.4989
RSSS 1 1/2 B 24	24	1-1/2	1.4994/1.4989
RSSS 1 1/2 B 30	30	1-1/2	1.4994/1.4989
RSSS 1 1/2 B 36	36	1-1/2	1.4994/1.4989
RSSS 1 1/2 B 42	42	1-1/2	1.4994/1.4989
RSSS 1 1/2 B 48	48	1-1/2	1.4994/1.4989
RSSS 1 1/2 B 54	54	1-1/2	1.4994/1.4989
RSSS 1 1/2 B 60	60	1-1/2	1.4994/1.4989
RSSS 1 1/2 B 66	66	1-1/2	1.4994/1.4989
RSSS 1 1/2 B 72	72	1-1/2	1.4994/1.4989

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